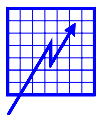


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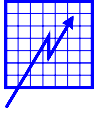
<i>What we offer:</i>	<i>Industries Served:</i>			
<p><u>Operations:</u></p> <ul style="list-style-type: none"> • Process Plant Operating Manuals • Mobile Equipment Operating Manuals • Training Program Development • On-Site Operator Training Instruction • Computer-Based Training (CBT) Systems (SCORM) • Operations Surveys and Audits • Plant Commissioning and Start-Up • Quality Management and Statistical Process Control • Training Needs Analyses • Start-Up Planning Studies <p><u>Maintenance:</u></p> <ul style="list-style-type: none"> • Mine and Plant Preventive Maintenance • Mine and Plant Maintenance Manuals and CBT • Equipment Training Modules • On-Site Maintenance Training Instruction • Reliability Based Asset Management • Surveys and Audits • Systems Implementation and Consulting <p><u>Engineering:</u></p> <ul style="list-style-type: none"> • Productive Capacity Studies • Feasibility Studies • Economic Life Analysis • Debottlenecking and Process Optimization • Process Control Strategies and Methods <p><u>Materials Management:</u></p> <ul style="list-style-type: none"> • Surveys and Audits • Parts Inventory Optimization • Development of Spare Parts Inventory Models • Consulting Assistance • Performance Search Linking Tool • Start-Up Spare Parts Requirement Analyses 	<ul style="list-style-type: none"> • Aluminum/Alumina • Cement • Coal • Copper and Molybdenum • Diamonds • Forest Products • Gold, Silver, Platinum, and Palladium • Industrial Gases • Industrial Minerals • Iron and Steel • Lead and Zinc • Nickel and Cobalt • Oil Sands • Other Chemical Processes • Power Generation • Radioactive and Toxic Waste Treatment 			
	<p><i><u>World-Wide Experience:</u></i></p> <table border="0"> <tr> <td data-bbox="878 1165 1117 1925"> <ul style="list-style-type: none"> • Argentina • Australia • Bolivia • Brazil • Canada • Chile • Colombia • Ghana • Guatemala • Guinea • Indonesia • Ireland • Japan • Mali • Mexico • Mongolia </td> <td data-bbox="1117 1165 1393 1925"> <ul style="list-style-type: none"> • New Caledonia • Papua New Guinea • Peru • Portugal • Sierra Leone • South Africa • Spain • Switzerland • Sweden • Tanzania • Trinidad/Tobago • Turkey • USA • Uganda • Venezuela • Zambia </td> </tr> </table>		<ul style="list-style-type: none"> • Argentina • Australia • Bolivia • Brazil • Canada • Chile • Colombia • Ghana • Guatemala • Guinea • Indonesia • Ireland • Japan • Mali • Mexico • Mongolia 	<ul style="list-style-type: none"> • New Caledonia • Papua New Guinea • Peru • Portugal • Sierra Leone • South Africa • Spain • Switzerland • Sweden • Tanzania • Trinidad/Tobago • Turkey • USA • Uganda • Venezuela • Zambia
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- Absorption and Packed Towers
 - Agglomeration
 - Autoclaves (Pressure Oxidation and Pressure Leaching)
 - Briquetting
 - Bayer Alumina Refining Process
 - Blowers and Compressors
 - Boilers and Steam Generation
 - Carbon-in-Pulp/Carbon-in-Leach Gold Recovery
 - Catalyst Bed Towers
 - Counter Current Decantation
 - Crushing
 - Direct Reduction
 - Electric Furnace Smelting and Slag Cleaning
 - Electrolytic Refining and Electrowinning
 - Filters
 - Flotation
 - Fluid Bed Reactors
 - Furnaces (Electric, Induction, Flash, and Plasma)
 - Gravity Separation
 - Grinding (SAG/Ball/Rod Mills, Verti Mills, Air-Swept Mills)
 - Heap Leaching (Gold and Copper)
 - Heat Recovery
 - Heavy Media Separation
 - Kilns and Dryers
 - Magnetic Separation
 - Merrill-Crowe Gold Recovery
 - Off-Gas Handling and Pollution Controls
 - Open Pit Mining
 - Oriented Strand Board Production and Processes
 - Oxygen Production
 - Pellet Plants
 - Plywood Production and Processes
 - Power Generation
 - Pyrometallurgical Operations and Smelting
 - Reforming
 - Reverse Osmosis
 - Roasting
 - Size Classifiers
 - Slurry Pipelines
 - Solvent Extraction (Copper, Nickel, and Cobalt)
 - Stripping Towers
 - Sulfuric Acid Production
 - Toxic Waste Treatment
 - Turbines and Turbine Generators
 - Underground Mining
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CLIENT LIST

Agnico-Eagle	Exxon (Monterey Coal Company)	Pasminco Century
Alamos Gold	Fairbanks Gold Mining Inc.	Pegasus Gold Inc.
Albian Sands Energy	FLSmith Minerals Inc.	Phelps Dodge
Alumina Partners of Jamaica	FMC Corporation	Placer Development Limited
Air Products and Chemicals	Freeport McMoran Copper and Gold	Puerto Rico Marine Management Inc.
Anatolia Minerals	Glamis Gold, Inc.	J. S. Redpath Limited
Anglo American Platinum Corporation Ltd.	Globestar Mining	Ravensthorpe Nickel Operations Pty Ltd.
AngloGold Ashanti	Gold Corp.	Resolute Limited
Anglovaal Mining Limited	Goldfields	Retech Services, Inc.
Apex Silver Mines Corporation	Highland Valley Copper	RGC Mineral Sands Inc.
Ashanti Gold Fields	Homestake Mining Company	Rio Tinto Iron Ore
Barrick Gold Corporation	Iberian Minerals	RTZ (Río Tinto Minera S. A.)
Beaver Creek Silver Company Inc.	Independence Mining	Round Mountain Gold Corporation
BHP Billiton	Ingersoll-Rand	Roy O. Martin Lumber Company
CalEnergy Operating Corporation	Inland Steel	Santa Fe Pacific Mining Inc.
Cambior	JCI Limited	Servicios Industriales Peñoles SA de CV
Canadian Bogosu Resources	Kaiser Aluminum	Shell Canada
Cerro Matoso SA	Kaiser Cement	Shell Chile
Chevron Resources Company	Kennecott Utah Copper	Sierra Rutile Ltd.
Cleveland-Cliffs Inc.	Kinross Gold	Sociedad Minera Cerro Verde
China ENFI Engineering (Ramu Nickel)	Lihir Gold	Sociedad Contractual Minera El Abra
Climax Molybdenum Company	Lurgi Metallurgie GmbH	SOMINCOR
Codelco	Matson Terminals Inc.	Sonora Mining Corporation
Coeur d'Alene Mines Corp.	Meadow Lake OSB Limited Partnership	Stillwater Mining Company
Cominco Alaska Inc.	Mid-Continent Resources Inc.	Southern Peru Copper Corporation
Compañía Minera Antamina S. A.	MSHA	Suriname Aluminum Company
Compañía Minera Inés de Collahuasi S. A.	Minera Alumbrera Limited	Teck-Cominco
Consórcio de Alumínio do Maranhão	Minera Escondida Limitada	Thai Copper Industries Ltd.
Copper Range	Minera Hecla SA de CV	Tolko Industries Ltd.
Crystallex	Minera Los Pelambres	Uranium One
Cyprus Amax Minerals Company	Minera Yanacocha S.R.L.	Vale (Formerly CVRD) and Vale Inco
Diavik Diamond Mines, Inc.	Minorco Lisheen Limited	Voisey's Bay Nickel Company Limited
Dragon Mining Sweden AB	National Stone, Sand, and Gravel Association	Voskhod Chrome LLP
The Doe Run Company	Nescor Minerals	Wabush Mines
Eldorado Gold Corporation	Newmont Gold Company	World Bank
Electricity Generating Authority of Thailand	Northwest Gold	Xstrata Copper
Electra Northwest Resources Ltd.	Pan American Silver	Yamana Resources
Electricity Generating Authority of Thailand	Pangea Minerals Limited	Zambia Consolidated Copper Mines (ZCCM)